

GRP SHELL MANUFACTURE

- A. THE FIBREGLASS SHELL SHALL BE MANUFACTURED IN ACCORDANCE WITH AS/NZS 1838 (PRE-MOULDED FIBRE REINFORCED PLASTIC SWIMMING POOLS).
- C. SHELL SHALL BE SPRAY MOULDED WITH: . 0.8mm GEL COAT (NPG).
 - . 2.0mm BARRIER COAT (VINYL ESTER). · STRUCTURAL LAYER WHICH WILL GIVE TOTAL BARRIER/STRUCTURAL THICKNESS NOMINATED ON DRAWING.
- D. ALL LAYERS SHALL BE ROLLED OUT TO COMPLETELY BOND REINFORCING & RESINS & EXPEL AIR.
- E. STRUCTURAL LAMINATE SHALL HAVE MINIMUM: . FLEXURAL STRENGTH OF 110 MPa. . TENSILE STRENGTH OF 60 MPa.
- . MODULUS ELASTICITY OF 6200 MPa.

FOUNDATIONS

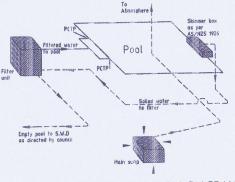
A. ALL TOPSOIL & ORGANIC MATTER UNDER POOL FLOOR IS TO BE REMOVED. THE DESIGN REQUIRES THAT THE FOUNDATION MATERIAL IS TO BE UNIFORM SOUND NATURAL GROUND WITH A MINIMUM BEARING CAPACITY OF 50 kPa.

INSTALLATION

- A. THE POOL SHALL BE INSTALLED IN ACCORDANCE WITH THE REQUIREMENTS OF AS/NZS 1839 & THIS SPECIFICATION.
- B. CONCRETE TO CONCOURSE SHALL BE 20 MPa (min), WITH 20mm AGGREGATE & 100±10 SLUMP - TYPE A CEMENT. COMPACT CONCRETE THOROUGHLY AROUND SKIMMER & UNDER COPING FLANGE.
- C. REINFORCING STEEL: 3-L11TM or 3-BAR 80 WITH 1-D12 EACH SIDE
- D. TOLERANCES SHALL BE IN ACCORDANCE WITH AS/NZS
- E. PLUMBING SHALL BE 400 PRESSURE LINES AND 500 SUCTION LINES CLASS 9 PIPE AND CLASS 18 FITTINGS. PRIME ALL JOINTS BEFORE APPLYING SOLVENT,

OPERATION

A. THE POOL SHELL MAY BE DAMAGED IF THE POOL WATER IS DROPPED BELOW NORMAL OPERATING LEVEL. CONSULT THE INSTALLATION CONTRACTOR PRIOR TO EMPTYING THE POOL.



600 SQ

BACKFILL AS

HYDROSTATIC

RELIEF VALVE

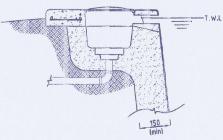
PER AS/NZS 1839

WATER RETICULATION FLOW DIAGRAM

ALL FILTRATION PIPES TO BE 40mm (min) PYC CLASS 9 PIPES AND ALL FITTINGS CLASS 18.

350 (min)
CONCRETE 100 M
ANBS
3-L11TM or 3-BAR 800 (refer to detail)
COPING DETAIL
N.1.5

TYPICAL CROSS SECTION



SKIMMER BOX DETAIL

DRAWING REVISIONS REFERENCE DRAWINGS REVISED AS PER CHENTS REQUEST GAB OCT2816 GAB JUL 2014 REVISED AS PER CLIENTS REQUEST REVISED AS PER CLIENTS REQUEST GAB MAY2016 GAB APR2014 BY DATE DRAWING NAME TITLE Document Set ID: 7438792

ROVAL SIGNE SE DESIGNS PLAN OCT2014 APPROVED RPEQ 6715 REVIEWE DESIGNED RAS DCT2014 GAB DRAWN SCALE AS SHOWN ORIGINAL DRAWING SIZE at A3

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Structural Details (Fibreglass Swimming Pool) TITLE ELEGANCE DRAWING NUMBER 14-7287-502

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